Crestafire®

FST Performance Products

Building and Construction

SCOTT BADER

*Making a **positive** difference*

www.scottbader.com

Crestafire®

FST Performance Products

Fire, Smoke & Toxic Fume Systems (FST)

Our diverse range of products is specifically designed to offer complete systems that meet European and Global FST standards and performance ratings. Our FST products are used in many industries including Rail, Building & Construction and Marine. Scott Bader aims to provide excellent technical support, expertise and advice to support our products.

Edem Lanzareda Business School

The University of Valencia built using Crestapol® 1212 and Crystic Crestabond® range of structural adhesives.

BBVA Headquarters

Built using Crestapol® 1212 and Crystic® Fireguard 75PA (IMS) resulting in energy savings.

SCOTT BADER

*Making a **positive** difference*

Scott Bader was established in 1921 and today we are an independent, multinational chemical company with over 650 employees worldwide. We are a common trusteeship company, which means Scott Bader is owned by all employees, and can operate with great agility and innovation for the customers and industries we serve.

Today Scott Bader is a US $287 million global chemical company, with manufacturing facilities in Europe, The Middle East, India, South Africa, Saudi Arabia, Canada and South America.

Building & Construction FST Product Table

	Application	Resin Type	Certificates									
			EU	UK		FR		ES	GER	US		CHINA
FST Resins			EN 13501-1	BS476-6	BS476-7	NF F 16-101	NFP 92-501	M Test	DIN4102	ASTM E84	UL94	GB8624
Crestapol® 1212/ATH	Closed Mould & Pultrusion	Urethane acrylate	B, s1, d0									
Crestapol® 1213A	Closed Mould	Urethane acrylate	B, s1, d0 (expected to achieve)									
Crystic 356PA	HL	DBNPG			Class 1							
Crystic 799PA	Closed Mould	Ortho			Class 2							
Crystic 1355PA	HL	Ortho		Class 0	Class 1							
Crystic PD9359PA	RTM	Ortho		Class 0	Class 1							
FST Resin & Gelcoat system												
Crestapol® 1212/ATH +GC 72PA	Closed Mould	Urethane acrylate				F1	M1	M1				
Crestapol® 1212/ATH +GC 70PA	Closed Mould	Urethane acrylate	B, s2, d0 (Indicative)									
Crestapol® 1212/ATH +GC 76PA	Closed Mould	Urethane acrylate	B, s2, d0 (Indicative)									
Crestapol® 1212/ATH +GC LS97PA	Closed Mould	Urethane acrylate	C, s2, d0									
Crestapol® 1212/ATH +GC 967	Closed Mould	Urethane acrylate										B, s1, d0
Crestapol® 1216/ATH +GC 76PA	HL	Urethane acrylate								Class 1		
Crystic 356PA +GC LS-96PA	HL	DBNPG		Class 0	Class 1							
Crystic 356PA +GC 65PA	HL	DBNPG		Class 0	Class 1	F3		M1				
Crystic 356PA +GC 97PA	HL	DBNPG		Class 0	Class 1							
Crystic 1355PA +GC 65PA	HL	Ortho									V-0	
Crystic 1355PA +GC 72PA	HL	Ortho			Class 1							
Crystic 26026 +GC 72PA	HL	Ortho				F2	M2					
Crystic FR1166PAK +GC 72PA	HL & Contact Moulding	Ortho / DCPD				F1	M2					
Crystic 5046PA +GC 72PA	HL & S	Ortho				F2	M1					
Crystic 5046PA +GC 6004	HL & S	Ortho							B1			

For the full range of systems, please ask a Scott Bader representative for assistance.

Crestapol's FST performance is achieved by the addition of aluminium trihydrate (ATH). Due to the inherently low viscosity of Crestapol® Resins up to 200 phr of ATH can be incorporated to achieve a range of stringent fire, smoke and toxic fume standards (details can be found on page 7).

FST performance will also be dependent on glass content and profile thickness. Please contact Scott Bader Technical Services Dept. for advice on ATH loadings for specific applications.

Building and Construction Resins & Compounds

All our FST resins offer excellent FST performance that are specifically designed to meet European and Global FST standards & performance ratings. For certification please see our composite systems table on page 3.

Crystic® 356PA
- Pre-accelerated, filled polyester resin
- Hand lay-up

Crystic® 370
- Pre-accelerated, filled, polyester resin
- Rapidly wets out reinforcement
- Pultrusion

Crystic® 799PA
- Pre-accelerated, filled polyester resin
- Halogen and antimony free
- Good mould flow whilst minimising filler settlement during storage
- RTM

Crystic® FR1166 PAK
- Pre-accelerated, filled Ortho unsaturated polyester resin
- Low styrene content
- Halogen & heavy metal free
- Spray and hand lay-up process

Crystic® 1355PA
- Pre-accelerated, filled, polyester resin
- Rapidly wets out reinforcement
- Hand lay-up

Crystic® 5046PA
- Pre-accelerated, filled, Ortho unsaturated polyester resin
- Hand lay-up & injection processing

Crystic® PD9359PA
- Pre-accelerated, filled, polyester resin
- RTM

Crystic® U 1131TPA
- Pre-accelerated, filled, Ortho unsaturated polyester resin
- Halogen & heavy metal free
- Low styrene content
- Spray and Hand Lay-up

Crystic® 26026
- Pre-filled, Ortho unsaturated polyester resin
- Non-accelerated, low styrene content
- Zero chlorine and zero nitrogen
- Spray and hand lay-up process

Fireguard

New Technology FST Gelcoats and Topcoats Protecting composites from fire.

Fireguard Gelcoat 70PA
- Very low smoke & very low surface spread of flame
- Halogen free
- Spray gelcoat

Fireguard Gelcoat 73PA
- Low smoke & low surface spread of flame
- Halogen free
- Brush gelcoat

Fireguard Gelcoat 72PA
- Low smoke & surface spread of flame
- Halogen free
- Spray gelcoat

Fireguard Topcoat 75PA Excel
- Excellent Fire Retardant Performance
- Intumescent FST Technology
- Spray and brush grades available

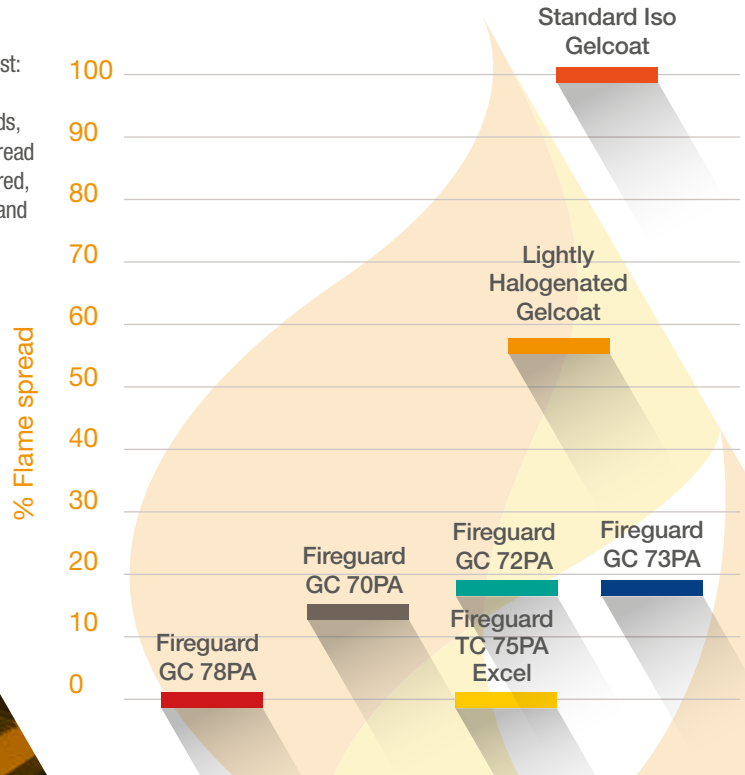
NEW

Fireguard Gelcoat 78PA
- Highest level of FST performance in Fireguard range
- New FST Intumescent technology based system
- Allows for design of lighter weight FST composite parts
- Developed to achieve European harmonised fire specifications
- Spray gelcoat

In-house tests have shown that Crystic® Fireguard Topcoat 75PA Excel can withstand a direct flame at 700°C for over 60 minutes

Spread of flame on a horizontal burn test after 5 minutes*

*Samples tested using the UL94-HB test: 20mm flame is applied to the 3mm thick gelcoat sample for 30 seconds, the resulting horizontal flame spread after 5 minutes is then measured, this is repeated three times and an average is taken.



Crestapol®

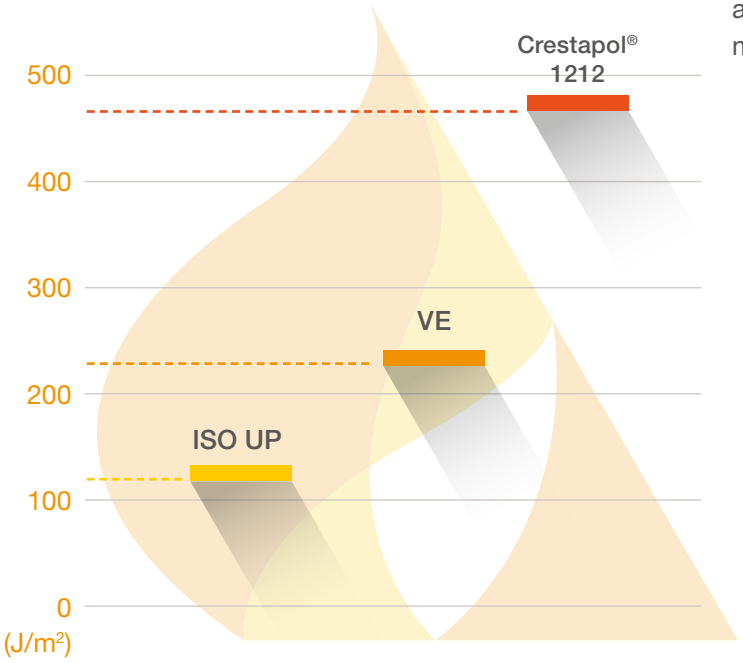
Urethane Acrylate Technology

Crestapol's FST performance is achieved by the addition of aluminium trihydrate (ATH). Due to the inherent low viscosity of Crestapol® resins up to 200 phr of ATH can be incorporated to achieve a range of stringent fire, smoke and toxic fume standards.

Fire performance will also be dependent on glass content and profile thickness. Please contact Scott Bader Technical Services Dept. for advice on ATH loadings for specific applications.

Liquid properties		
Property	Unit of Measurement	Crestapol® 1212
Appearance	-	Clear yellowish brown
Viscosity @ 25°C 4500 sec^{-1}	Poise	0.7
Density @ 25°C	gcm^{-3}	1.07
Volatile Content	%	49
Stability in the dark @ 20°C	Months	9

Crestapol® 1212 fracture toughness



Crestapol® 1211A

- Compounded Version of Crestapol® 1212
- Pre-accelerated and Pre-filled with ATH
- Closed Mould Applications
- Liquid Cure System
- Designed to be used with Fireguard GC 78PA for lighter weight FST Composite Parts

Crestapol® 1212

- Urethane Acrylate based
- Thermosetting resin
- Very Low viscosity
- Flexibility to adjust ATH & Accelerator levels
- Pultrusion & Close moulding applications

Crestapol® 1213A

- Compounded version of Crestapol® 1212
- Pre-accelerated and Pre-filled with ATH
- Hand Lamination & Close moulding applications

Crestapol® 1214

- Urethane Acrylate based
- Comparable FST performance of Crestapol® 1212
- Low Profile technology for aesthetically demanding applications
- Pultrusion grade only

Crestapol® 1216

- Urethane Acrylate based
- Thermosetting resin
- Very Low viscosity
- Resin fully air cures
- Hand lamination and compression moulding

FST performance in Pultrusion

Fire requirement	Minimum ATH Loading	Results
French NFP 92-501	170	M1
French NFP 16-101	170	F0
UNE 23721 : 1990 UNE 23727 : 1990	170	M1
DIN 5510	100	S4/SR2/ST2
ASTM 162	100	Is = 10 (limit <35) Meets Federal Railroad Admin requirements for surface flammability
ASTM 662	100	Ds (max) = 119 Dm (1.5) = 1 Dm (4) = 4
ASTM E84	165	Smoke index 110, Flame index 15
ISO 5658	170	HL2
ISO 5659-2	170	HL2
ISO 5660-1&2	170	HL2

Pultrusion guidelines

Typical formulation

Crestapol® 1212 and 1214	100 pbw
ATH	100 - 200 pbw
BYK W996 #	3 - 6 pbw
TBPB*	1 pbw
TBP**	0.5 pbw
(Dispersed in solvent)	1.0 pbw
PAT 654 (internal release agent) †	1 - 3 pbw
Pigment (if required)	2 - 5 pbw
Die temperature:	140°
(First section unheated to prevent gellation at die entrance)	
Start up approx	0.2 metre/minute

Registered trademark of BYK-Chemie GmbH
* Tert-Butyl peroxybenzoate
** Di (4-tert-butylcyclohexyl) peroxydicarbonate
† PAT 654 is produced by CRC Limited

Features

- **High Reactivity**
  Offering the potential for high line speeds compared to other typical thermosetting resins.
- **Mechanical Performance**
  The inherent "toughness" of the cured resin matrix results in profiles exhibiting excellent mechanical performance despite the presence of high levels of filler.
- **Pigmentable**
  1212 is pigmentable and fully compatible with polyester pigment pastes.

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Scott Bader Group Companies
Leading composites innovation for over 60 years

Head Office
Scott Bader Company Limited
Wollaston, England
Tel: +44 (0)1933 663100
Fax: +44 (0)1933 666139
Email: enquiries@scottbader.com

Scott Bader France
Amiens, France
Tel: +33 3 22 66 27 89
Fax: +33 3 22 66 27 80
Email: info_distribution@scottbader.fr

Scott Bader Spain
Barcelona, Spain
Tel: +34 93 553 1162
Fax: +34 93 553 1163
Email: diazs@scottbader.es

Scott Bader Germany
Weiden, Germany
Tel: +49 961 401 84474
Fax: +49 961 401 84476
Email: composites@scottbader.de

Scott Bader Ireland
Dublin, Ireland
Tel: +353 1801 5656
Fax: +353 1801 5657
Email: composites@scottbader.ie

Scott Bader Scandinavia AB
Falkenberg, Sweden
Tel: +46 346 10100
Fax: +46 346 59226
Email: composites@scottbader.se

SB Eastern Europe s.r.o
Mimon II, Czech Republic
Tel: +420 (0) 487 863 880
Fax: +420 (0) 485 111 254
Email: miro@sbee.cz

Scott Bader Croatia
Zagreb, Croatia
Tel: +385 1 240 6440
Fax: +385 1 240 4573
Email: info@scottbader.hr

Scott Bader North America
Stow, OH, USA
Tel: +1 330 920 4410
Fax: +1 330 920 4415
Email: info@scottbader-na.com

NovaScott Especialidades Químicas Ltda
Civit II, Serra, ES 29165-973
Brazil
Tel: +55 27 3298-1100
Email: info@novascott.com.br

Scott Bader South Africa
Hammarsdale, South Africa
Tel: +27 31 736 8500
Fax: +27 31 736 8511
Email: composites@scottbader.co.za

Scott Bader Middle East Limited
Dubai, United Arab Emirates
Tel: +971 481 50 222
Fax: +971 488 35319
Email: info@scottbader.ae

Scott Bader Asia Pacific
Shanghai, China
Tel: +86 (21) 5298 7778
Fax: +86 (21) 5298 8889
Email: info@scottbader.cn

Satyen Scott Bader Pvt. Ltd
Mumbai, India
Tel: + 91 22 4220 1555
Fax: + 91 22 2491 1262
Email: info@satyenpolymers.com

All information correct at time of printing.

Crestafire®

Issue 2 - January 2020

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